

Work Order ID 141724

141724

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Tuesday, February 23, 2016 1:50:46 PM

Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPS Receiver Gimbal Mount

Start Date: 2/10/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/17/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: *MW*

Date: FEB 23 2016 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-758

D

100

Document Control

0.00

DAS
6
9-89

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-758-015 CHG002

MW

FEB 24 2016

DAS
27
9-89

FEB 23 2016

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

FEB 23 2016

DAS
6
9-89

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

DAS
27
9-89

FEB 24 2016

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Item ID: D412-758-015

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPS Receiver Gimbal Mount

Start Date: 2/10/2016 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 2/17/2016 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: Date:

Run Start ***NR1***

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

0.00

120

Packaging

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D412-758-015
Location:FG023

Packaging

X1 sold
X1 fg023

27
9-09
FEB 24 2016

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ FEB 24 2016

MLJ FEB 24 2016

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Work Order ID: 141724

141724

Parent Item: D412-758-015

D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

Start Date: 2/10/2016

Required Date: 2/17/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC
12.10.24 ECN 12-669 DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-10R9 *AN525-10R9* Screw		Purchased	No			110	Each	204.0000	3 **	6			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST329		204							
				m127703		4							
				m133990		200							
D3531-041 *D3531-041* Top Mounted Gps Bracket		Manufactured	No			110	Each	3.0000	1 **	2			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				st503		3							
				140395		3							
D2464 *D2464* Neoprene Seal (\$per foot)		Manufactured	No			110	f	789.4495	105 **	2.210526			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST409		789.4494737							
				121946		789.449474							
D3525-1 *D3525-1* Placard		Manufactured	No			110	Each	8.0000	1 **	2			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST041		8							
				140393		8							

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Work Order ID: 141724

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

141724

D412-758-015

Start Date: 2/10/2016

Required Date: 2/17/2016

Start Qty: 2.00

Required Qty: 2.00

D3645-1 Manufactured No

110 Each

95.0000

8

D3645-1

Washer

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST048

95

123144

95

110

Each

104.0000

8

AN525-10R10

Purchased

No

AN525-10R10

Screw

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST329

104

M126175

104

110

Each

137.0000

8

NAS1149DN632J

Purchased

No

NAS1149DN632.I

Washer

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST265

137

m133860

137

110

Each

1,152.000

14

NAS1149D0363J

Purchased

No

NAS1149D0363.I

Washer

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

64

m130799

64

ST263

1088

m133932

88

m134055

1000

DAS
27
9-89

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Shop Packet Print

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Work Order ID: 141724

Parent Item: D412-758-015

Parent Item Name: GPS Receiver Gimbal Mount

141724

D412-758-015

Start Date: 2/10/2016

Required Date: 2/17/2016

Start Qty: 2.00

Required Qty: 2.00

MS21042L06

Purchased

No

110

Each

214.0000

8

MS21042L06

Nut

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST303

214

m133932

14

m134063

100

m134294

100

MS24693-S29

Purchased

No

110

Each

40.0000

8

MS24693-S29

SCREW

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST286

40

m126400

40

RAM-B-201U-A

Purchased

No

110

Each

7.0000

4

RAM-B-201U-A

SOCKET ARM, 1.75"

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST570

7

m130117

2

m134036

5

RAM-B-202U

Purchased

No

110

Each

6.0000

4

RAM-B-202U

Round Plate Mount, Single 1" Ball

**

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST571

6

m129316

6

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Parent Item Name: GPS Receiver Gimbal Mount

141724

D412-758-015

Start Date: 2/10/2016

Required Date: 2/17/2016

Start Qty: 2.00

Required Qty: 2.00

RAM-B-217U

Purchased

No

110

Each

7.0000

2

RAM-R-21711

ROUND PLATE MOUNT, DUAL 1" BALL

DAS
27
9-89

X2

Location

Loc Qty

Loc Code

ST571

7

m129308

1

m129792

6

**

DAS
6
9-89

DAS
28
9-89

MS21042L3

Purchased

No

110

Each

1,729.000

3

6

MS210421 3

Nut

5mbs X2

Location

Loc Qty

Loc Code

FP001

163

m133790

163

GA

130

m133790

130

ST304

1436

m134039

1436

**

DAS
6
9-89

DAS
28
9-89

FEB 23 2016

5.0 PARTS LIST

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D412-758-011	Bottom Mounted GPS Receiver Gimbal Mount
	X		D412-758-013	Top Mounted GPS Receiver Gimbal Mount
		X	D412-758-015	GPSMAP Top Mounted GPS Receiver Gimbal Mount
1			D3514-041	Bottom Mounted Gimbal Assembly
	1		D3514-043	Top Mounted Gimbal Assembly
		1	D3531-041	Bracket Assy.
	2	2	D2464-0066	Neoprene Seal
1	1	1	D3525-1	Placard
1			D3527-1	Support Arm
1			D3530-1	Base Plate
1			D3530-3	Mounting Plate
1	1		D3534-1	Doubler
	4	4	D3645-1	Washer
		3	AN525-10R9	Screw
	4	4	AN525-10R10	Screw
3			AN526-632R7	Screw (or MS35206-229)
3		4	NAS1149DN632J	Washer (Alternate p/n AN960JD6)
2	4	7	NAS1149D0363J	Washer (Alternate p/n AN960JD10)
3		4	MS21042L06	Nut
1		3	MS21042L3	Nut
4	4		MS24693-S27	Screw
1			MS27039-1-09	Screw
		4	MS24693-S29	Screw
		2	RAM-B-201U-A	Socket Arm, 1.75"
		2	RAM-B-202U	Round Plate Mount, Single 1" Ball
		1	RAM-B-217U	Round Plate Mount, Dual 1" Ball

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Revision: D

Date: 12.08.10